



**MARCIANO**  
E S T A T E

**ESTATE BLANC**

**2018**

Marciano Estate Blanc comes from a one-acre parcel on the estate where the soils are perfect for Sauvignon Blanc and Sauvignon Musqué. The parcel was harvested in four stages to capture a variety of aromatics and flavor profiles. The fruit is hand-harvested, whole cluster pressed, and fermented in 16 different fermentation lots, then aged 9 months sur lees. The final blend is 37% new French oak, 23% stainless steel, 21% concrete, and 19% neutral French oak, resulting in an extraordinarily complex wine that gratifies all the senses and competes with the great Bordeaux Blancs.

Visually, the wine has a beautiful light gold color, boasting aromas of jasmine, lemon zest, beeswax, chalk, and pineapple. On the palate, the wine greets you with an elegant freshness that builds into a gentle yet generous midpalate, offering complex layers of tangerine, white peach, guava, lemon rind, and a crisp minerality that leaves you with a clean, lingering finish.

Enjoy slightly chilled to allow fuller aromatic expression as it warms in the glass. This wine is designed to shine in its youth but can be cellared for 5+ years for more richness and deeper complexity.

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VARIETALS

*95% Sauvignon Blanc, 5% Sauvignon Musqué*

CASES PRODUCED

118 cases