

## **KOSHER ESTATE BLANC**

**2022**

Marciano Estate Blanc comes from a one-acre parcel on the estate where the soils are perfect for Sauvignon Blanc. The parcel was harvested in two stages to capture a variety of aromatics and flavor profiles. The fruit is hand-harvested, whole cluster pressed, and fermented in different fermentation lots, then aged 9 months sur lees. The final blend is 64% new French oak and 36% stainless steel resulting in an extraordinarily complex wine pleasing all the senses and competes with the best white wines of the world.

The wine has a beautiful shiny straw color with metallic silver on the rim. The aromas are balanced with notes of boxwood, white peach, blood orange and a hint of bergamot. The initial palate begins with a fresh entrance with bright acidity that evolves into a bright finish showing notes of grapefruit pith, lime zest, lemon pie and vanilla bean.

Enjoy slightly chilled, allowing aromas to flourish. This wine is exceptionally approachable upon release. A few years in the cellar will develop bottle bouquet for those who enjoy a little age on their white wines.

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### VARIETALS

***92% Sauvignon Blanc, 8% Sauvignon Musque***

### CASES PRODUCED

**64 cases**

*Kosher for Passover, Non-mevushal*

***With heartfelt appreciation for your friendship.***

*Maurice Marciano*  
*Founder Marciano Estate Winery*

