

**M**

**PROPRIETARY RED**

**2023**

Named after founder Maurice Marciano. "M" is a terroir-driven, richly layered French Bordeaux-style blend that balances the density and finesse of our Estate Cabernet Sauvignon with the silky texture and perfumed aromatics of our best blocks of Cabernet Franc. Hand-picked at night to keep the fruit chilled, then gently hand-sorted, fermented, barrel-aged 22 months in French oak barrels, and bottled.

Visually, the wine is deep, shiny crimson with mahogany on the rim. The nose begins with fresh cassis, red currant, boysenberry and earthy notes of fern and sandalwood. On the palate, there is a delicate entrance quickly leading to a round and soft tannin profile with notes of orange blossom, fresh nectarine, vanilla bean and a hint of white pepper. Very approachable upon release. Drink now or cellar for 7-15 years.

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**CASES PRODUCED**

***49% Cabernet Sauvignon, 40% Cabernet Franc, 11% Petit Verdot***

**535 cases**

***With heartfelt appreciation for your friendship  
to Marciano Estate***



*Maurice Marciano  
Founder Marciano Estate Winery*